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Engine Machining Price List 2022

16V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£180.00	£216.00
Reface Valves	£90.00	£108.00
Reface Valve Seats	£116.00	£139.20
Reface Head	£80.00	£96.00
Modify to fit A-block (inc dry deck)	£300.00	£360.00
Clean and assemble inc setting clearances	£310.00	£372.00
Modify Cam Cover	£85.00	£102.00
Gasflow Head - Stage One	£525.00	£630.00
Gasflow Head - Full Race	£680.00	£816.00
Gasflow Head - Full Race + Big Valves	£780.00	£936.00
Reprofile Valve Seats	£150.00	£180.00
Add oil filler + breather	£160.00	£192.00
Add breather stubs	£100.00	£120.00

8V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£180.00	£216.00
Reface Valves	£60.00	£72.00
Reface seats	£65.00	£78.00
Reface Head	£85.00	£102.00
Modify to fit A-block	£300.00	£360.00
Clean and assemble inc setting clearances	£250.00	£300.00
Modify Cam Cover	£85.00	£102.00
Gasflow Head - Stage One	£420.00	£504.00
Reprofile Valve Seats	£80.00	£96.00
Add oil filler + breather	£160.00	£192.00
Add breather stubs	£100.00	£120.00

Engine Block

	Retail exc VAT	Retail inc VAT
Rebore and Hone Block up to 1mm oversize	£160.00	£192.00
Offset bore and hone 73.5mm (1380cc)	£220.00	£264.00
Offset bore, sleeve No.4 and hone 73.5mm	£340.00	£408.00
Prep block for K	£265.00	£318.00
Machine Oil Drain Flange in MPi block	£100.00	£120.00
Strip, acid dip and clean short engine	£155.00	£186.00
Machine for centre main strap	£35.00	£42.00
Surface block	£85.00	£102.00
Machine block for 4 bolt main (inc. line hone)	£345.00	£414.00
Machine, line bore & hone full set of steel caps	£430.00	£516.00
Supply and fit cam bearings	£92.00	£110.40
Degrease, flush out block & fit new core plugs	£90.00	£108.00
Remove all lobes from pushrod camshaft	£110.00	£132.00
Mask and paint block	£100.00	£120.00

Crank & Rods

	Retail exc VAT	Retail inc VAT
Crank Regrind	£145.00	£174.00
Wedge and Blade Crank	£255.00	£306.00
Prep Rods, Resize big ends	£130.00	£156.00
Balance Crank Assembly	£118.50	£142.20
Polish crank journal	£9.00	£10.80
Regrind crank journal	£21.00	£25.20

Pistons

	Retail exc VAT	Retail inc VAT
Pocket Pistons 8v	£120.00	£144.00
Pocket Piston 16v	£155.00	£186.00
Convert Pistons to Fully Floating (each piston)	£40.00	£48.00
Press Fit Pistons to Rods (each rod)	£20.00	£24.00