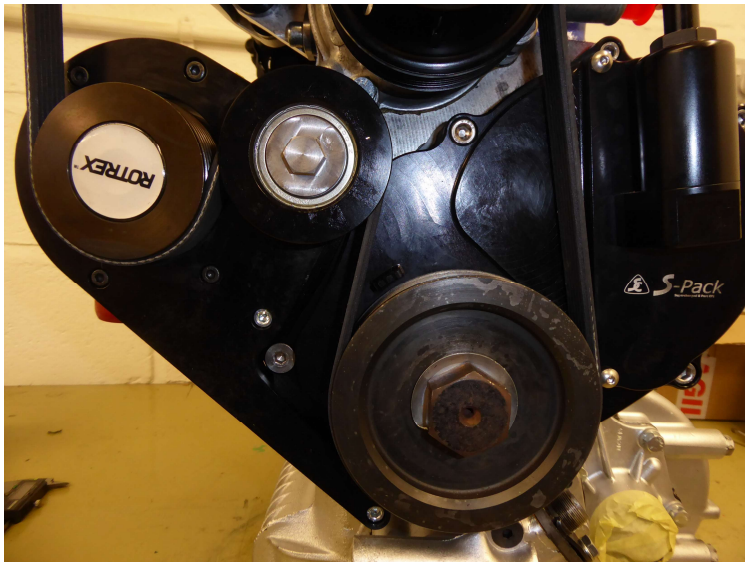


Install timing cover as per
Standard part – ensure cam end float
And timing is correct RS and RS+ 105 degs
Full lift after tdc number 1 inlet at valve



Supercharger bracket attaches with supplied unf $\frac{1}{4}$
Fixings – use little blue Loctite and fully tighten

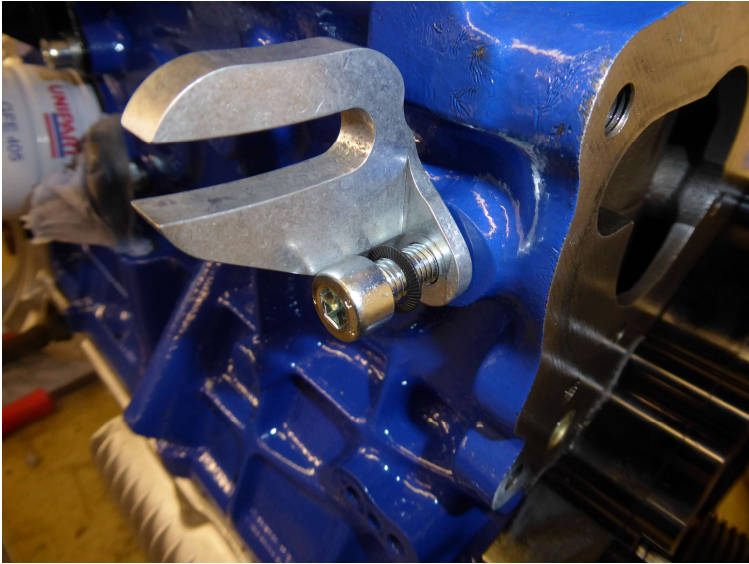


Idler pulley attach with blue
Loctite and torque to 25 lb/ft
Install as supplied orientation wise

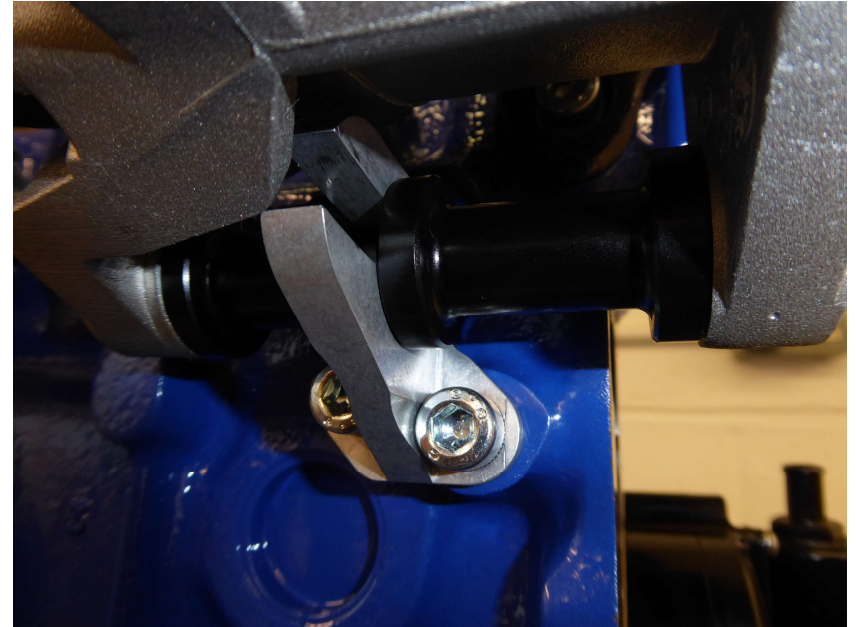


Undo these two bolts, carefully remove housing + turn 180 degrees, tighten two silver bolts
Attach charger to mounting bracket with long m5 bolts+blue Loctite – do not over tighten

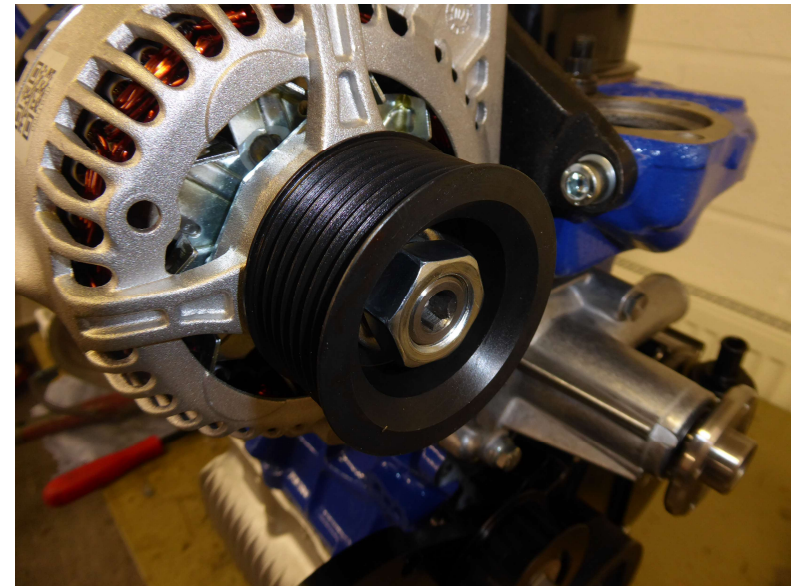


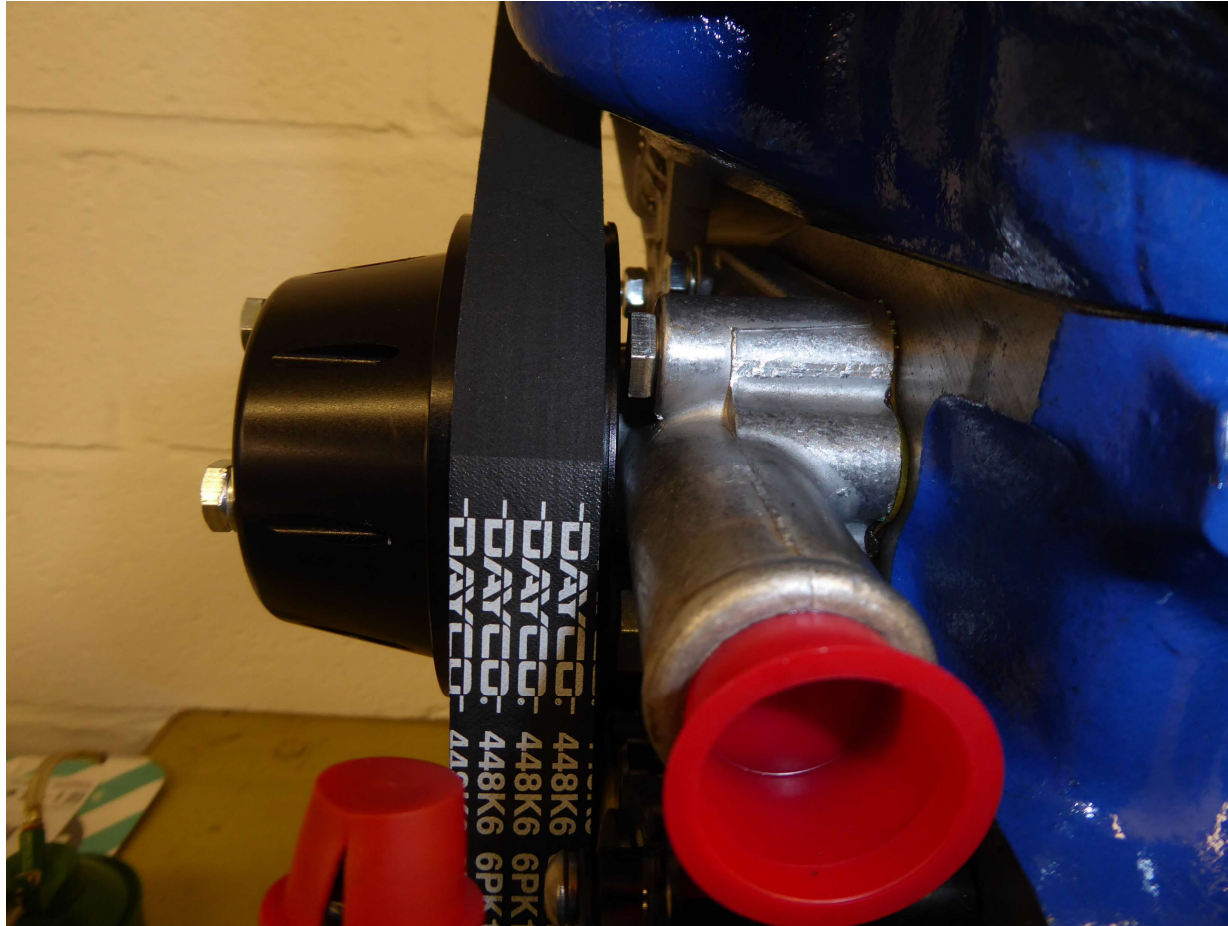


Alternator tensioner – use metric
M8 and anti vibration washers
Also note spacer location in
Alternator and use long bolt
Supplied through assembly



Remove old pulley and fit
New supplied pulley





Install crank pulley as standard and belt run as shown
Use alternator to tension belt

Check clearance of pulley to fixings on water pump
Reduce heads on bolts as required

