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+44 (0) 1953 789311

# Engine Maching Price List 2021

## 16V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£165.00	£198.00
Reface Valves	£87.00	£104.40
Reface Valve Seats	£102.00	£122.40
Reface Head	£73.00	£87.60
Modify to fit A-block (inc dry deck)	£276.00	£331.20
Clean and assemble inc setting clearances	£278.00	£333.60
Modify Cam Cover	£74.00	£88.80
Gasflow Head - Stage One	£455.00	£546.00
Gasflow Head - Full Race	£620.00	£744.00
Gasflow Head - Full Race + Big Valves	£750.00	£900.00
Reprofile Valve Seats	£137.00	£164.40
Add oil filler	£130.00	£156.00
Add breather stubs	£95.00	£114.00

## 8V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£150.00	£180.00
Reface Valves	£45.00	£54.00
Reface seats	£55.00	£66.00
Reface Head	£73.00	£87.60
Modify to fit A-block	£276.00	£331.20
Clean and assemble inc setting clearances	£200.00	£240.00
Modify Cam Cover	£74.00	£88.80
Gasflow Head - Stage One	£365.00	£438.00
Reprofile Valve Seats	£70.00	£84.00
Add oil filler	£130.00	£156.00
Add breather stubs	£95.00	£114.00

## Engine Block

	Retail exc VAT	Retail inc VAT
Rebore and Hone Block up to 1mm oversize	£140.00	£168.00
Offset bore and hone 73.5mm (1380cc)	£195.00	£234.00
Offset bore, sleeve No.4 and hone 73.5mm	£300.00	£360.00
Prep block for K	£230.00	£276.00
Machine Oil Drain Flange in MPi block	£80.00	£96.00
Strip, acid dip and clean short engine	£128.00	£153.60
Machine for centre main strap	£27.00	£32.40
Surface block	£73.00	£87.60
Machine block for 4 bolt main (inc. line hone)	£310.00	£372.00
Machine, line bore & hone full set of steel caps	£408.00	£489.60
Supply and fit cam bearings	£88.00	£105.60
Degrease, flush out block & fit new core plugs	£75.00	£90.00
Remove all lobes from pushrod camshaft	£100.00	£120.00
Mask and paint block	£85.00	£102.00

## Crank & Rods

	Retail exc VAT	Retail inc VAT
Crank Regrind	£138.00	£165.60
Wedge and Blade Crank	£224.00	£268.80
Prep Rods, Resize big ends	£115.00	£138.00
Balance Crank Assembly	£118.50	£142.20
Polish crank journal	£8.25	£9.90
Regrind crank journal	£19.71	£23.65

## Pistons

	Retail exc VAT	Retail inc VAT
Pocket Pistons 8v	£120.00	£144.00
Pocket Piston 16v	£138.00	£165.60
Convert Pistons to Fully Floating (each piston)	£35.00	£42.00
Press Fit Pistons to Rods (each rod)	£18.00	£21.60