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Engine Maching Price List 2020

16V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£150.00	£180.00
Reface Valves	£75.00	£90.00
Reface Valve Seats	£90.00	£108.00
Reface Head	£65.00	£78.00
Modify to fit A-block (inc dry deck)	£240.00	£288.00
Clean and assemble inc setting clearances	£245.00	£294.00
Modify Cam Cover	£68.00	£81.60
Gasflow Head - Stage One	£420.00	£504.00
Gasflow Head - Full Race	£575.00	£690.00
Gasflow Head - Full Race + Big Valves	£720.00	£864.00
Reprofile Valve Seats	£125.00	£150.00
Add oil filler	£120.00	£144.00
Add breather stubs	£90.00	£108.00

8V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£132.00	£158.40
Reface Valves	£42.00	£50.40
Reface seats	£52.00	£62.40
Reface Head	£65.00	£78.00
Modify to fit A-block	£240.00	£288.00
Clean and assemble inc setting clearances	£180.00	£216.00
Modify Cam Cover	£68.00	£81.60
Gasflow Head - Stage One	£320.00	£384.00
Reprofile Valve Seats	£62.50	£75.00
Add oil filler	£120.00	£144.00
Add breather stubs	£90.00	£108.00

Engine Block

	Retail exc VAT	Retail inc VAT
Rebore and Hone Block up to 1mm oversize	£122.50	£147.00
Offset bore and hone 73.5mm (1380cc)	£175.00	£210.00
Offset bore, sleeve No.4 and hone 73.5mm	£270.00	£324.00
Prep block for K	£200.00	£240.00
Machine Oil Drain Flange in MPi block	£75.00	£90.00
Strip, acid dip and clean short engine	£115.00	£138.00
Machine for centre main strap	£25.00	£30.00
Surface block	£65.00	£78.00
Machine block for 4 bolt main (inc. line hone)	£280.00	£336.00
Machine, line bore & hone full set of steel caps	£365.00	£438.00
Supply and fit cam bearings	£85.00	£102.00
Degrease, flush out block & fit new core plugs	£62.50	£75.00
Remove all lobes from pushrod camshaft	£96.00	£115.20
Mask and paint block	£80.00	£96.00

Crank & Rods

	Retail exc VAT	Retail inc VAT
Crank Regrind	£130.00	£156.00
Wedge and Blade Crank	£195.00	£234.00
Prep Rods, Resize big ends	£100.00	£120.00
Balance Crank Assembly	£110.00	£132.00
Polish crank journal	£7.50	£9.00
Regrind crank journal	£18.50	£22.20

Pistons

	Retail exc VAT	Retail inc VAT
Pocket Pistons 8v	£110.00	£132.00
Pocket Piston 16v	£130.00	£156.00
Convert Pistons to Fully Floating (each piston)	£32.00	£38.40
Press Fit Pistons to Rods (each rod)	£14.00	£16.80