



www.specialist-components.co.uk

+44 (0) 1953 859785

Engine Maching Price List 2018-2019

16V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£142.00	£170.40
Reface Valves	£68.00	£81.60
Reface Valve Seats	£83.00	£99.60
Reface Head	£60.00	£72.00
Modify to fit A-block (inc dry deck)	£225.00	£270.00
Clean and assemble inc setting clearances	£229.00	£274.80
Modify Cam Cover	£64.00	£76.80
Gasflow Head - Stage One	£399.00	£478.80
Gasflow Head - Full Race	£550.00	£660.00
Gasflow Head - Full Race + Big Valves	£690.00	£828.00
Reprofile Valve Seats	£119.00	£142.80
Add oil filler	£120.00	£144.00
Add breather stubs	£90.00	£108.00

8V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£121.00	£145.20
Reface Valves	£34.00	£40.80
Reface seats	£44.00	£52.80
Reface Head	£60.00	£72.00
Modify to fit A-block	£225.00	£270.00
Clean and assemble inc setting clearances	£165.00	£198.00
Modify Cam Cover	£64.00	£76.80
Gasflow Head - Stage One	£320.00	£384.00
Reprofile Valve Seats	£60.00	£72.00
Add oil filler	£120.00	£144.00
Add breather stubs	£90.00	£108.00

Engine Block

	Retail exc VAT	Retail inc VAT
Rebore and Hone Block up to 1mm oversize	£115.00	£138.00
Offset bore and hone 73.5mm (1380cc)	£168.00	£201.60
Offset bore, sleeve No.4 and hone 73.5mm	£255.00	£306.00
Prep block for K	£195.00	£234.00
Machine Oil Drain Flange in MPi block	£75.00	£90.00
Strip, acid dip and clean short engine	£115.00	£138.00
Machine for centre main strap	£22.00	£26.40
Surface block	£60.00	£72.00
Machine block for 4 bolt main (inc. line hone)	£265.00	£318.00
Machine, line bore & hone full set of steel caps	£340.00	£408.00
Supply and fit cam bearings	£80.00	£96.00
Degrease, flush out block & fit new core plugs	£59.00	£70.80
Remove all lobes from pushrod camshaft	£96.00	£115.20
Mask and paint block	£72.00	£86.40

Crank & Rods

	Retail exc VAT	Retail inc VAT
Crank Regrind	£128.00	£153.60
Wedge and Blade Crank	£185.00	£222.00
Prep Rods, Resize big ends	£98.00	£117.60
Balance Crank Assembly	£110.00	£132.00
Polish crank journal	£6.99	£8.39
Regrind crank journal	£18.50	£22.20

Pistons

	Retail exc VAT	Retail inc VAT
Pocket Pistons 8v	£100.00	£120.00
Pocket Piston 16v	£124.00	£148.80
Convert Pistons to Fully Floating (each piston)	£30.00	£36.00
Press Fit Pistons to Rods (each rod)	£13.30	£15.96