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Engine Maching Price List 2017 - 2018

16V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£123.00	£147.60
Reface Valves	£63.00	£75.60
Reface Valve Seats	£63.00	£75.60
Reface Head	£45.00	£54.00
Modify to fit A-block (inc dry deck)	£218.00	£261.60
Clean and assemble inc setting clearances	£166.00	£199.20
Modify Cam Cover	£60.00	£72.00
Gasflow Head - Stage One	£387.00	£464.40
Gasflow Head - Full Race	£530.00	£636.00
Gasflow Head - Full Race + Big Valves	£654.00	£784.80
Reprofile Valve Seats	£94.00	£112.80

8V 'K' Head

	Retail exc VAT	Retail inc VAT
Strip, acid dip & blast	£123.00	£147.60
Reface Valves	£32.00	£38.40
Reface seats	£32.00	£38.40
Reface Head	£45.00	£54.00
Modify to fit A-block	£218.00	£261.60
Clean and assemble inc setting clearances	£120.00	£144.00
Modify Cam Cover	£60.00	£72.00
Gasflow Head - Stage One	£275.00	£330.00
Reprofile Valve Seats	£47.00	£56.40

Engine Block

	Retail exc VAT	Retail inc VAT
Rebore and Hone Block up to 1mm oversize	£94.00	£112.80
Offset bore and hone 73.5mm (1380cc)	£158.00	£189.60
Offset bore, sleeve No.4 and hone 73.5mm	£246.00	£295.20
Prep block for K	£182.00	£218.40
Machine Oil Drain Flange in MPi block	£72.00	£86.40
Remove core plugs & acid dip block	£55.00	£66.00
Strip, acid dip and clean short engine	£95.00	£114.00
Machine for centre main strap	£20.00	£24.00
Surface block	£53.00	£63.60
Machine block for 4 bolt main (inc. line hone)	£250.00	£300.00
Machine, line bore & hone full set of steel caps	£304.18	£365.01
Supply and fit cam bearings	£72.00	£86.40
Degrease, flush out block & fit new core plugs	£54.00	£64.80
Remove all lobes from pushrod camshaft	£96.00	£115.20
Mask and paint block	£70.00	£84.00

Crank & Rods

	Retail exc VAT	Retail inc VAT
Crank Re grind	£100.00	£120.00
Wedge and Blade Crank	£150.00	£180.00
Prep Rods, Resize big ends	£92.00	£110.40
Balance Crank Assembly	£105.00	£126.00
Polish, shot peen and balance set of rods	£255.00	£306.00
Polish crank journal	£6.25	£7.50
Regrind crank journal	£16.50	£19.80

Pistons

	Retail exc VAT	Retail inc VAT
Pocket Pistons 8v	£100.00	£120.00
Pocket Piston 16v	£124.00	£148.80
Convert Pistons to Fully Floating (each piston)	£30.00	£36.00
Press Fit Pistons to Rods (each rod)	£12.50	£15.00